



Service You Can Build On

*Carpenters'
Moulding
Guide*

H O U S T O N
832•975•0070



May • 2023



For over 30 years, family-owned and locally operated Western Pacific has been supplying the building industry with quality products for new home construction.

As an environmentally and socially conscious company, we source the majority of our windows, doors and mouldings from regionally owned and operated manufacturers.

Our mission is to supply quality products on-time to meet evolving homebuilders' needs.

We thank you for your business and look forward to working with you on your home.

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JOB SITE TAKEOFF

Our experienced, professional team will walk your jobsite and do a detailed takeoff, including as needed: prehung doors, millwork, stairparts, locks & hardware, and windows.



PREHUNG DOORS

Your dedicated WestPac team will machine and assemble our quality doors together with jambs, brickmould, weatherseals, and other components into a ready-to-install unit, with great care and quality in mind.



CUSTOM DOORS

If you're aiming for unique interior design, or exclusive entry doors, we have experts on hand who will transform your creative vision into reality.



CUSTOM MILLWORK

Whether it's beautiful arch surrounds and casing, custom run moulding patterns, or exotic wood species, we have you covered with WestPac's experienced custom millwork shop.



HAND PULLED MOULDING PACKS

We take pride in our vast assortment of casing, base, crown, and closet material, and we'll handle with care as we package your items in the quantities and lengths you need.



JOB SITE DELIVERY

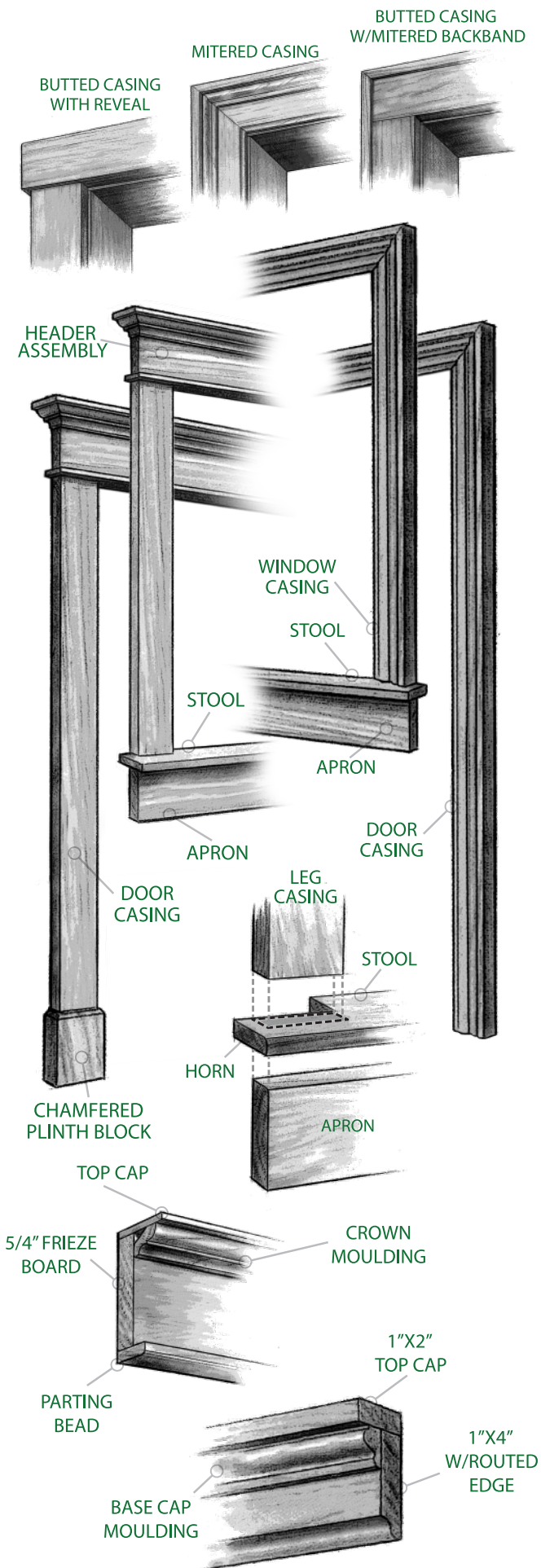
We deliver, rain or shine, on time to your jobsite. We get your order right and deliver it to your site quickly, so you can meet your deadlines with no surprises.



MOBILE APP

Maximize your efficiency by getting up-to-the-minute updates on your order status and delivery schedule by using our WestPac mobile app.

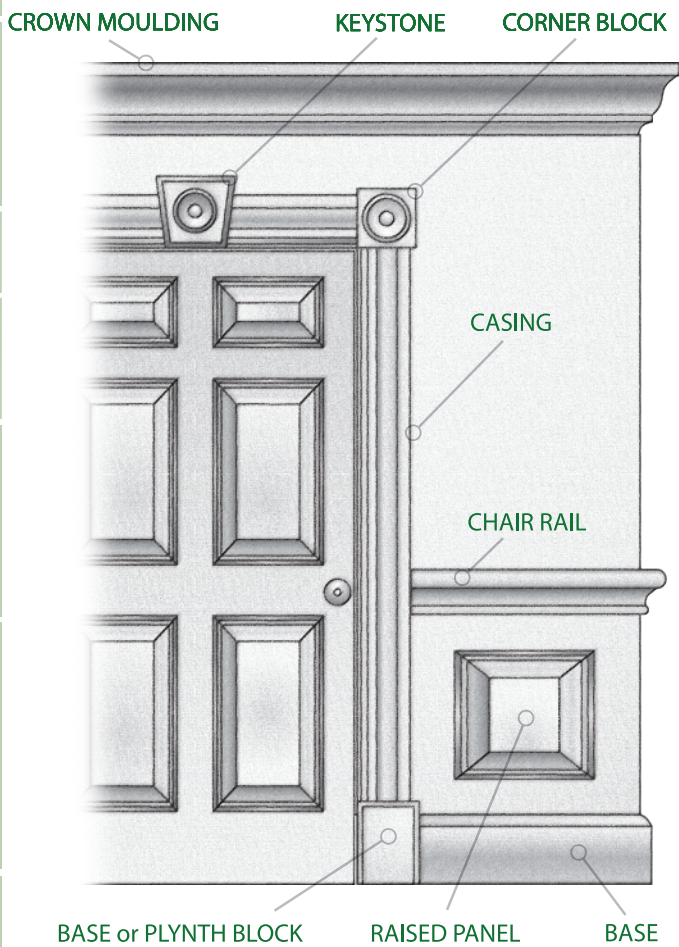
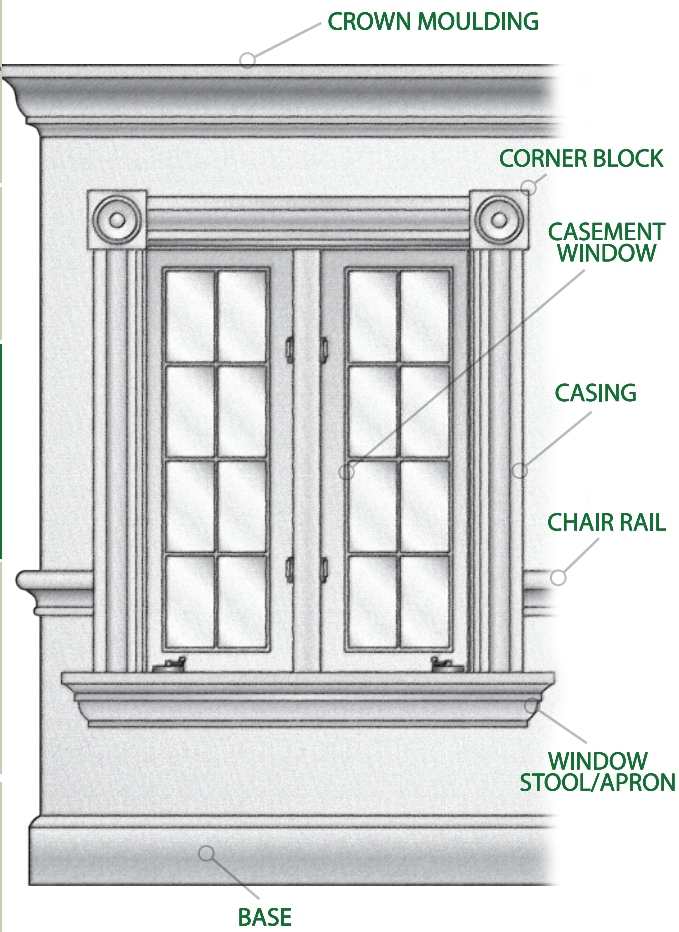
MOULDING TERMINOLOGY



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MOULDING TERMINOLOGY

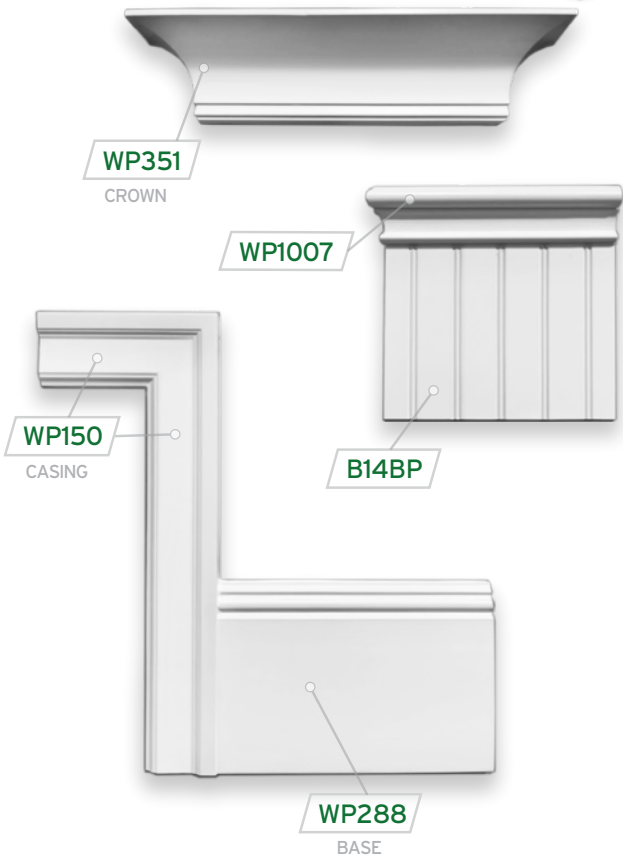
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CLASSIC

Style

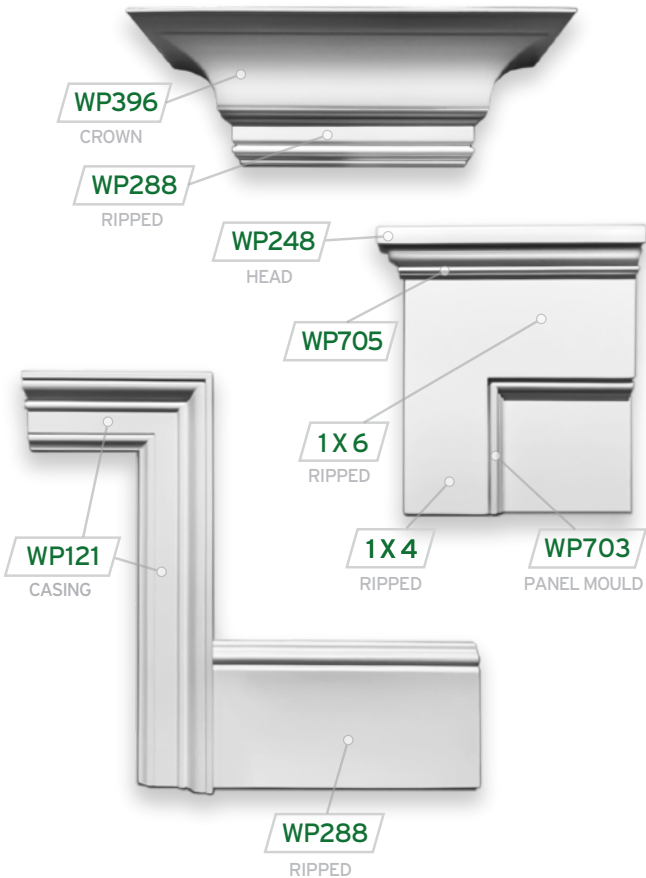
A



CLASSIC

Style

E

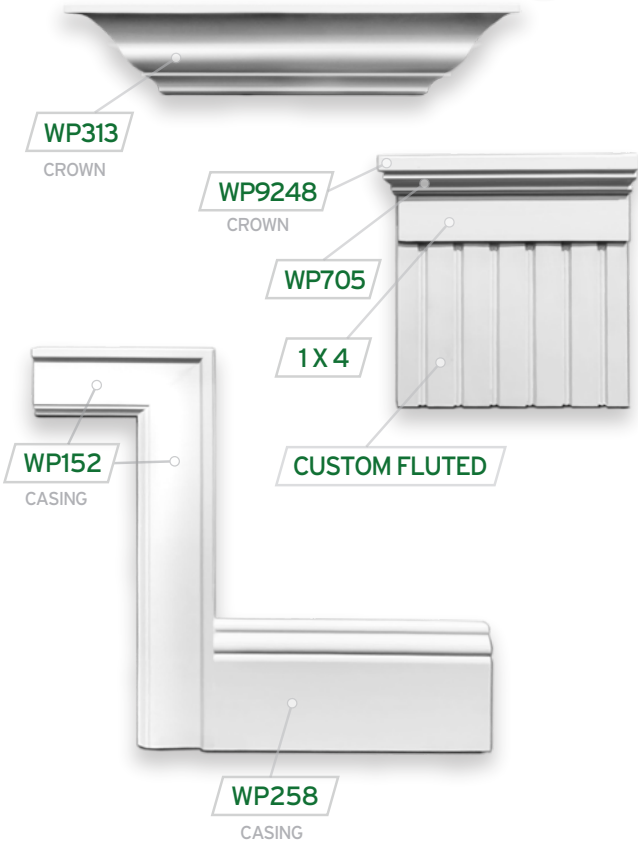


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CLASSIC

Style

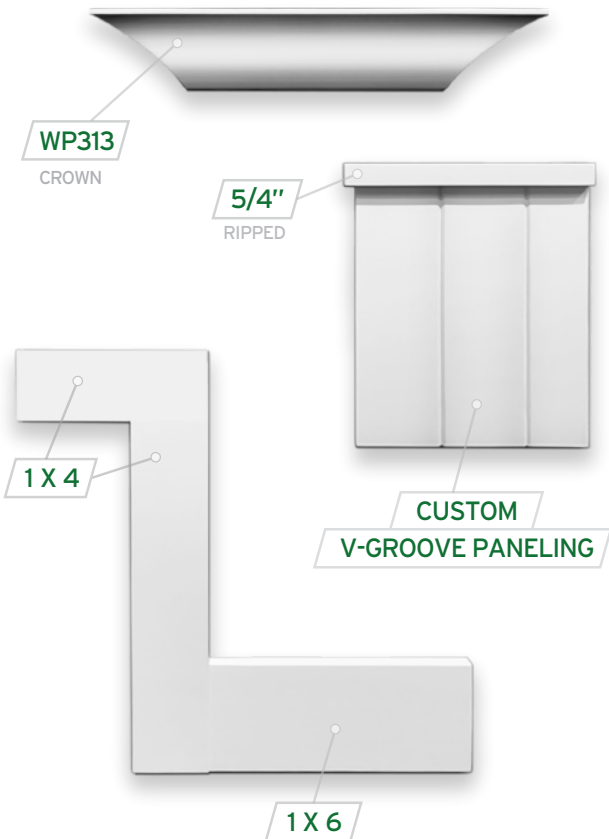
J



MODERN

Style

I



MODERN

Style

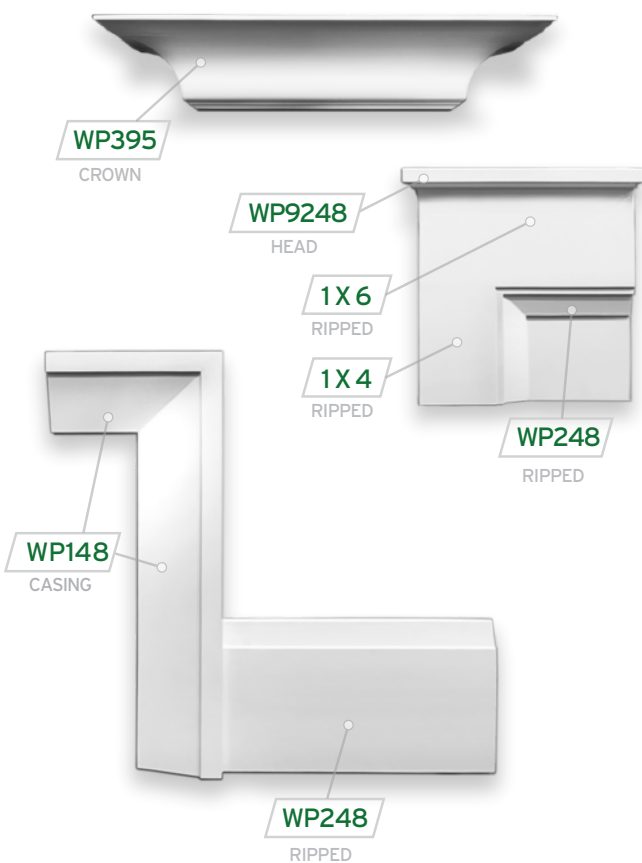
F



MODERN

Style

H



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WP350

CROWN

WP9248

CROWN

WP297

RIPPED

WP150

CASING

WP297

RIPPED

MODERN

Style

C



WP309

CROWN

5/4

RIPPED

1X6

RIPPED

1X4

RIPPED

WP142

CASING

WP300

WP2457

BASE

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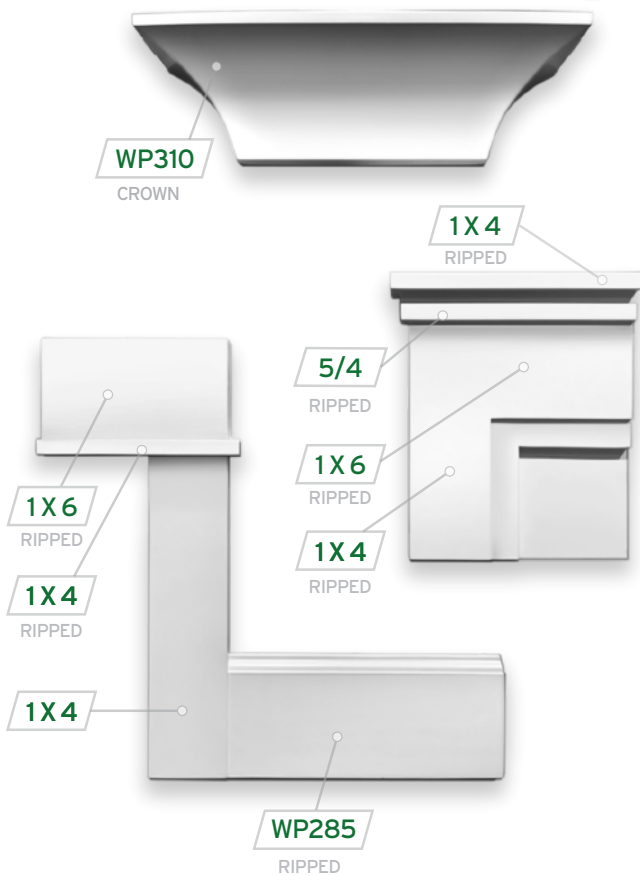
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CRAFTSMAN

Style

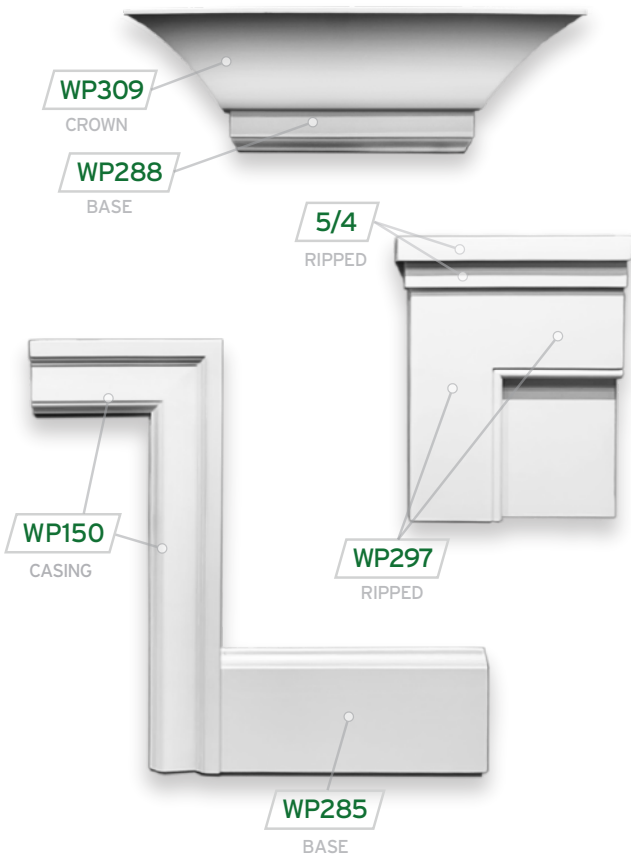
D



CRAFTSMAN

Style

K



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Style

L

WP310
CROWN

WP106
CASING

WP106
RIPPED

1 X 6
RIPPED

1 X 4
RIPPED

WP106
RIPPED

WP206
BASE

CRAFTSMAN

Style

B

WP309
CROWN

1 X 4
RIPPED

1 X 4
RIPPED

WP300

1 X 6
RIPPED

1 X 4
RIPPED

WP9248

1 X 6
PRIMED

1 X 4
PRIMED

1 X 6
PRIMED

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WP111
CASING
1-1/8" X 3-1/2"



WP112
CASING
11/16" X 3-1/2"



WP211
BASE
1-1/16" X 4-1/2"



WP212
BASE
9/16" X 4-1/2"



WP213
BASE
9/16" X 5-1/8"



WP221
BASE
9/16" X 3-1/4"



WP121
CASING
5/8" X 2-1/2"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP143

CASING
11/16" X 3-1/4"



WP142

CASING
1" X 3-1/4"



WP144

CASING
1" X 4-1/4"



WP150

CASING
5/8" X 3-1/4"



WP184

CASING
1" X 3-1/2"

PFJ

PFJ

PFJ

PFJ

PFJ

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



PFJ

WP148

MODERN CASING
1" X 4"



PFJ

WP248

MODERN BASE
1 1/16" X 7-1/4"



PFJ

WP297

BASE
9/16" X 7"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



FJ
FX

WP258-5

BASE
9/16" X 5-1/4"



FJ

WP258-6

BASE
9/16" X 6-1/4"



MDF
FX

WP258-8

BASE
9/16" X 8-1/4"

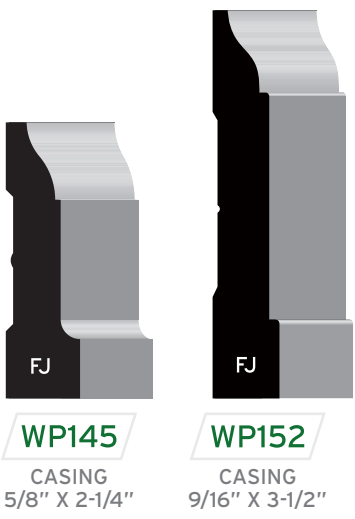


FJ
WP
MH
PVC

WP180

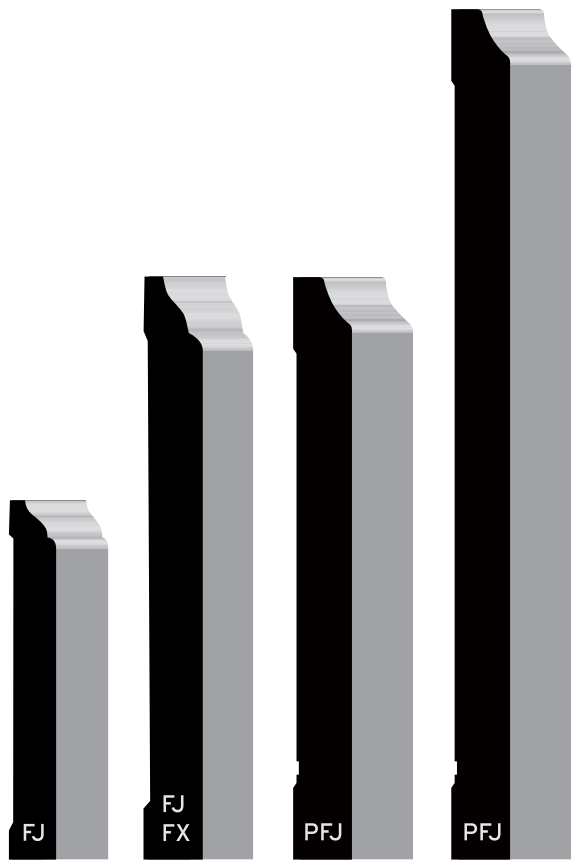
BRICK MOULD
1/4" X 2"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP145
CASING
5/8" X 2-1/4"

WP152
CASING
9/16" X 3-1/2"



WP280
BASE
1/2" X 3-1/4"

WP285
BASE
9/16" X 5-1/4"

WP245
BASE
9/16" X 5-1/4"

WP245-7
BASE
9/16" X 7-1/4"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP786

BASE CAP
9/16" X 1-5/8"



WP288

BASE
9/16" X 8-1/4"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP103

CASING
11/16" X 3-1/2"



WP106

CASING
11/16" X 3-1/2"



WP207

BASE
9/16" X 7-1/4"



WP206

BASE
9/16" X 7-1/4"



WP206-5

BASE
9/16" X 5-1/4"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP190
CASING
5/8" X 2-1/4"



WP108
CASING
11/16" X 2-1/2"



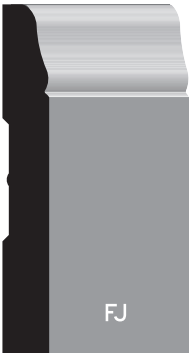
WP113
CASING
9/16" X 3-1/2"



WP208
BASE
9/16" X 3-1/4"



WP209
BASE
1/2" X 5-1/4"



WP279
BASE
9/16" X 3-1/4"



WP284
BASE
9/16" X 5-1/4"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP114

CASING
7/8" X 3-1/2"



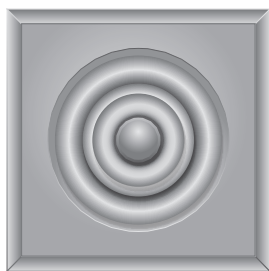
WP196

CASING
1-1/8" X 3-1/2"

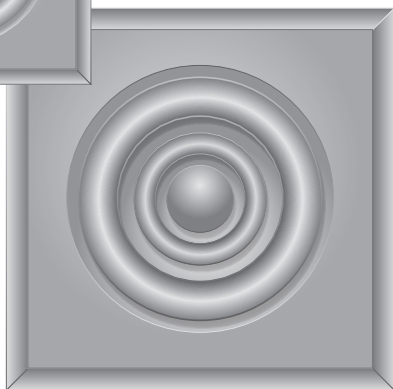
Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP110
CASING
11/16" X 3-1/2"



BULLSEYE ROSETTE
3-1/2" X 3-1/2"



BULLSEYE ROSETTE
5-1/2" X 5-1/2"



BASEBLOCK
1-1/8" X 10"
5-5/8"w



BASEBLOCK
1-1/8" X 10"
3-5/8"w

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP355

CROWN
11/16" X 5-1/2"

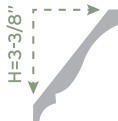
P=3-9/16"



WP313

CROWN
9/16" X 4-1/4"

P=2-1/2"



WP312

CROWN
9/16" X 3-5/8"

P=2"



WP368

CROWN
9/16" X 1-5/8"

P=1"



WP352

CROWN
9/16" X 2-3/4"

P=1-3/4"

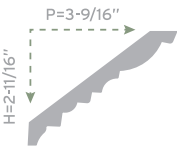


Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



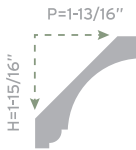
WP322

CROWN
9/16" X 4-1/2"



WP383

CROWN
9/16" X 2-3/4"



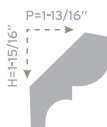
WP373

PICTURE MOULD
11/16" X 1-3/4"

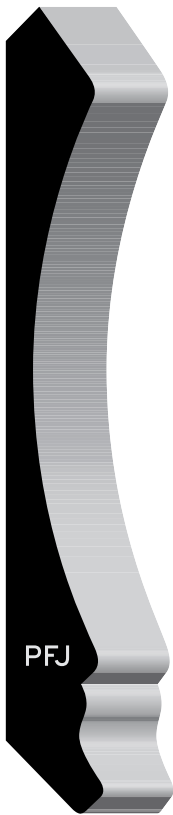


WP374

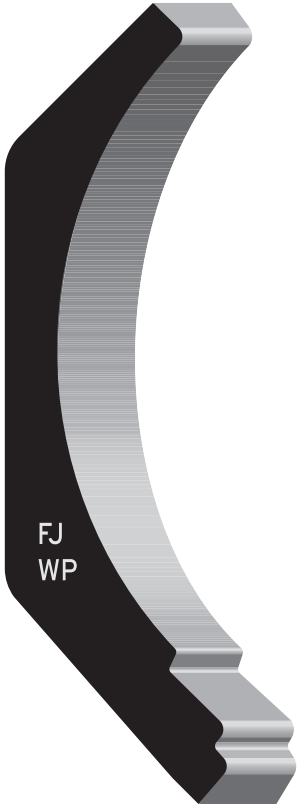
BED MOULD
9/16" X 1-3/4"



Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP350
CROWN
5/8" X 5-3/16"
P=3-9/16"
H=3-15/16"



WP351
CROWN
1-7/16" X 5-1/4"
P=3-7/8"
H=3-15/32"



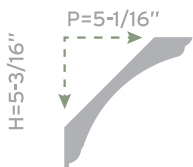
WP351C
CRADLE
1-1/4" X 2-1/2"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP398

CROWN
1-5/16" X 7-1/4"



WP395

CROWN
7/8" X 3-5/8"

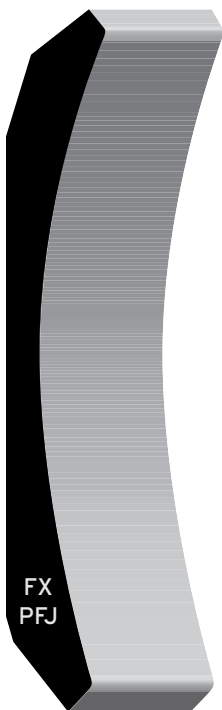


WP396

CROWN
1-1/8" X 5-1/2"

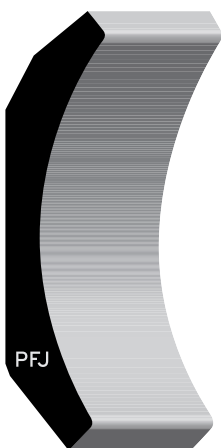


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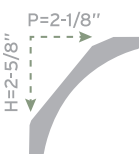
WP309

CROWN
11/16" X 5-1/4"



WP308

CROWN
11/16" X 3-1/4"



Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP703
DOOR MOULD
7/16" X 11/16"



WP706
DOOR MOULD
5/16" X 3/4"



WP711
DOOR MOULD
5/16" X 3/4"



WP705
PANEL MOULD
3/4" X 1-1/8"



WP701
PANEL MOULD
3/4" X 1-1/4"



WP301
COVE
3/4" X 7/8"



WP300
COVE
11/16" X 11/16"



WP710
DOOR MOULD
7/8" X 7/8"



WP706
PANEL MOULD
3/4" X 2"



WP706
PANEL MOULD
3/4" X 2"



WP701
PANEL MOULD
3/4" X 1-1/4"



WP300
COVE
11/16" X 11/16"

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WP812
CABINET MOULD
13/16" X 2"



WP813
CABINET MOULD
2" X 1-3/16"



WP816
CABINET MOULD
3/4" X 2"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP806

CABINET MOULD
1" X 1-5/8"



WP904

CABINET MOULD
1 1/16" X 1"



WP901

BACK BAND
1 1/16" X 1-1/4"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP

WP405

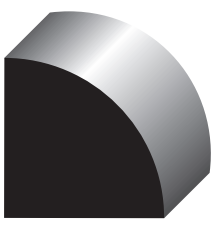
OUTSIDE CORNER
1-1/8" X 1-1/8"



PFJ
FX
OA
WP

WP451

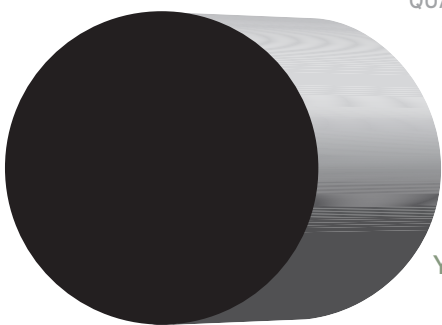
SHOE MOULD
7/16" X 3/4"



WP

WP324

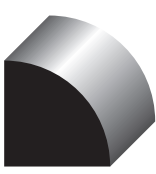
QUARTER ROUND
3/4" X 3/4"



YP

WP433

FULL ROUND
1-3/16" X 1-3/16"



WP
MH

WP422

QUARTER ROUND
1/2" X 1/2"



WP

WP316

HALF ROUND
11/16" X 1-1/2"



WP

WP342

SCREEN MOULD
1/4" X 3/4"

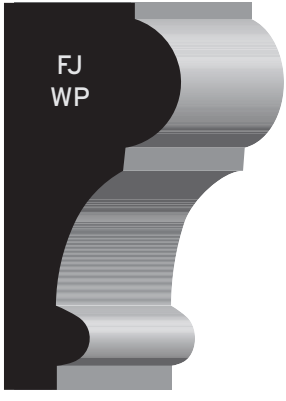
Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



WP1001
 MANTEL MOULD
 1-1/2" X 4-5/8"



WP1006
 CHAIR RAIL
 1-1/4" X 3-1/2"



WP1007
 CHAIR RAIL
 1-1/8" X 2-1/2"



WP1007
 CHAIR RAIL
 1-1/8" X 2-1/2"

Moulding dimensions subject to change without notice, contact your local WestPac office for correct dimensions



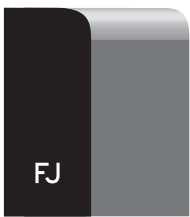
122YP

TONGUE & GROOVE
1" X 6"



BYP

BEADED CEILING
5/8" X 3-1/2"



WP877

7/16" X 1-3/8"



WP614

WINDOW STOOL
11/16" X 6-1/4"



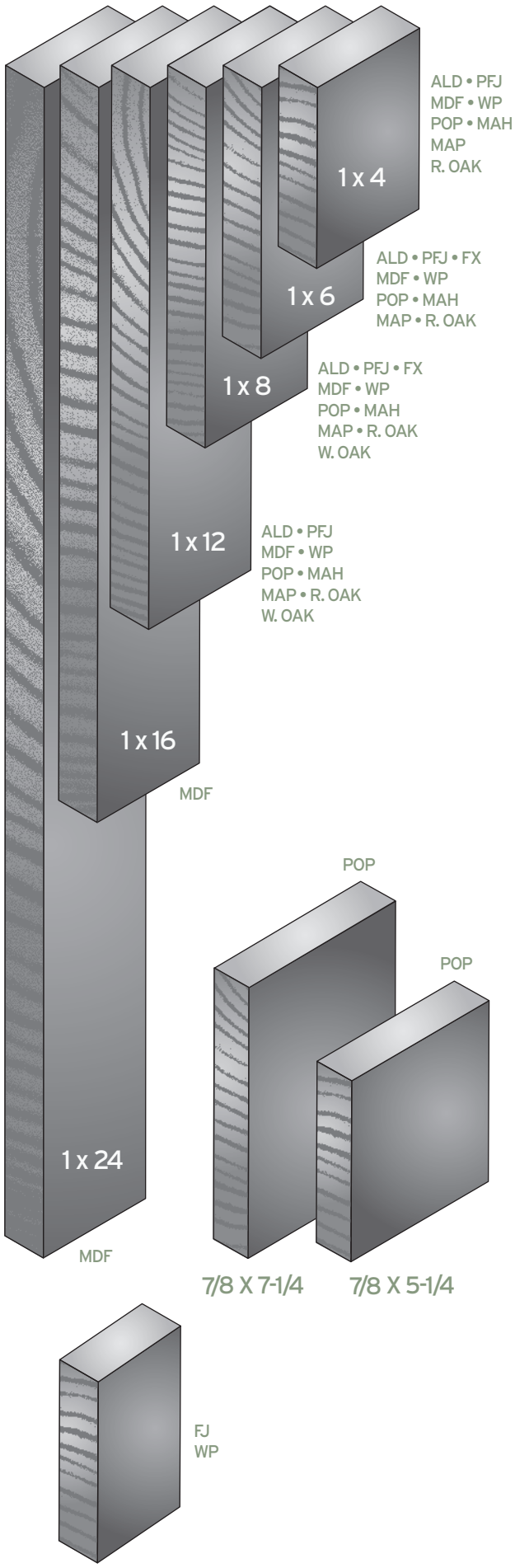
WP714

WINDOW STOOL
11/16" X 7-1/4"



WP814

WINDOW STOOL
11/16" X 8-1/4"



WP9248
11/16" X 1-3/4"

ROUGH OPENINGS

INTERIOR

	SINGLE DOORS	ASTRAGAL PAIRS	BALL-CATCH PAIRS	6/8	8/0
2'-0"	26-1/2"	51"	50-1/2"	X 99"	X 99"
2'-4"	30-1/2"	59"	58-1/2"	X 99"	X 99"
2'-6"	32-1/2"	63"	62-1/2"	X 99"	X 99"
2'-8"	34-1/2"	67"	66-1/2"	X 99"	X 99"
3'-0"	38-1/2"	75"	74-1/2"	X 99"	X 99"

BIFOLD DOORS

R.O. Height: 82" DryWall Jamb Width : Door Width + 1-1/4"
 All Wood Jamb Width : Door Width + 2"

BIPASS DOORS

R.O. Height: 83" DryWall Jamb Width : Door Width X 2
 All Wood Jamb Width : (Door Width X 2) + 1"

BARN DOORS

R.O. Height ≤ Door Height + 1" R.O. Width ≤ Door Width

POCKET DOORS • WOOD FRAME

100 Series C-Track (Door Height) + 4" (Door Width X 2) + 2"
 200 Series I-Track (Door Height) + 6-1/2" (Door Width X 2) + 2"

EXTERIOR

SINGLE DOORS	6/8	7/0	8/0
2' 6"	32-1/2" X 83"	32-1/2" X 87"	32-1/2" X 99"
2' 8"	34-1/2" X 83"	34-1/2" X 87"	34-1/2" X 99"
2' 10"	36-1/2" X 83"	36-1/2" X 87"	36-1/2" X 99"
3' 0"	38-1/2" X 83"	38-1/2" X 87"	38-1/2" X 99"

PAIRS	6/8	8/0
(Door Width X 2) + 3-1/2"	83"	99"

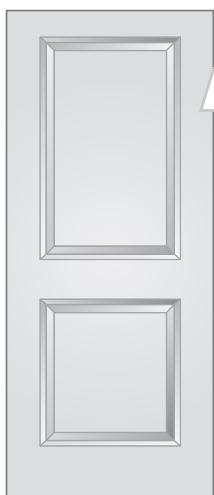
SIDELITE UNITS	6/8	8/0
1 SIDELITE • 1 DOOR		
(Door Width) + (S/L Width) + 4"	83"	99"
2 SIDELITES • 1 DOOR		
(Door Width) + (S/L Width X 2) + 5-1/2"	83"	99"
2 SIDELITES • 2 DOORS		
(Door Width X 2) + (S/L Width X 2) + 6-1/2"	83"	99"



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MOLDED DOORS

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CARRARA

SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0



ROMAN

SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

8/0 • 6-PANEL



RIVERSIDE

FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

6/8 • 5-PANEL



CHEYENNE

SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0



LINCOLN PARK

FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0



LOGAN

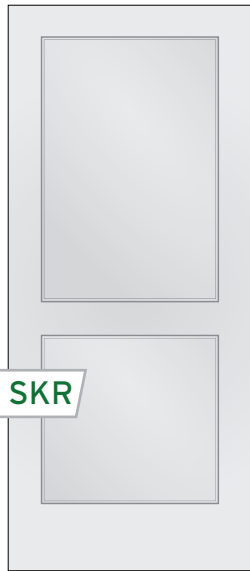
FLAT PANEL
SMOOTH
PASSAGE/BIFOLD
6/8 • 8/0

SHAKER DOORS

SHAKER/SQUARE STICKING • FLAT PANEL
1-3/8" • STILE & RAIL • 6/8 & 8/0
(1-3/4" AVAILABLE IN 2/8 AND 3/0 WIDTHS)



1 PNL SKR



2 PNL SKR



3 PNL SKR

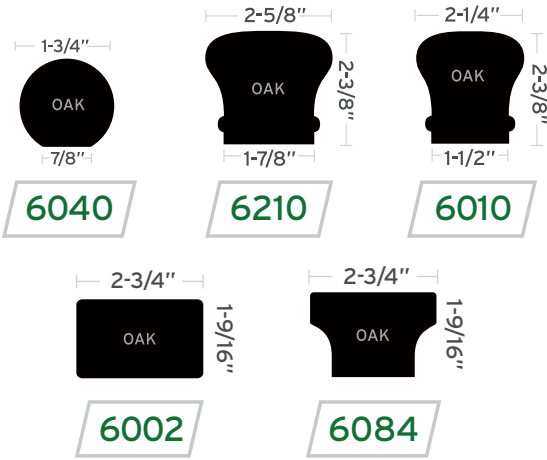


5 PNL SKR

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HAND RAILS & STAIR PARTS

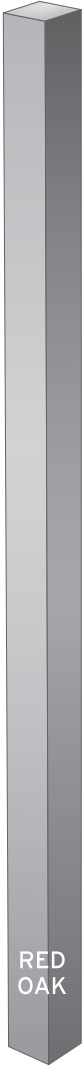
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Rails may be plowed and/or bent upon request



NEWEL POSTS & HAND RAIL BRACKETS



RED
OAK

3-1/4"

4000

UNIVERSAL
NEWEL POST
3-1/2" X 48"



RED
OAK

3-1/4"

4074

48" or 55"



4-3/4"

6-1/4"

4091

5-1/8"

6-1/4"

55"

22-7/8"

23"

55"



3028

HEAVY DUTY
HANDRAIL BRACKET
SATIN BLACK



3002

STANDARD DUTY
HANDRAIL BRACKET
SATIN NICKEL
DARK BRONZE
BRASS

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FINISH LUMBER DESCRIPTIONS

3/4" thick with four square edges, and available in random lengths.

Custom Milling Available in all species:

- Sanding
- Ripping to Custom Width
- Planing to Custom Thickness

RED OAK

Sapwood is white to light brown and the heartwood is a pink or reddish brown. Similar in appearance to White Oak, but with smaller grain rays. Red Oak is mostly straight-grained, with a coarse texture.

WHITE OAK

The sapwood is light-colored and the heartwood is light to dark brown. White Oak is mostly straight-grained with a medium to coarse texture, and with longer grain rays than red oak.

EASTERN HARD MAPLE

Creamy white in color with a fine, uniform texture and generally mixed grain.

AMERICAN CHERRY

Rich red to reddish brown. Will darken with age and on exposure to light. May contain some creamy white sapwood. Fine uniform, straight grain, satiny, smooth texture.

CLEAR ALDER

Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Occasional pin knots may be present.

KNOTTY ALDER

Light brown with a yellow or reddish tinge. Fairly straight-grained with a uniform texture. Multiple large open and tight knots will be present.

PRIMED FJ PINE

Factory primed for superior paint finish applications.

EASTERN POPLAR

Solid paint grade hardwood. Smooth and even surface that paints out beautifully. Our high quality Eastern Poplar is lighter in color, more dense, and less fuzzy when machining than Western varieties.

CLEAR RADIATA PINE

Radiata Pine is plantation grown, has wide growth rings and is mostly knot free. Its neutral yellowish color is great for staining.

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WOOD PREPARATION

Wood must be dry and cleaned of dirt, grease, wax, polish, and marks. See STEP 1 for details.

(For exterior wood doors, Western Pacific recommends Epifanes Wood Finish Matte top coat for the best results and long lasting finish. (Available at Marine Supply. Epifanes.com)

THE "FINGERNAIL TEST"

Determine if you have a soft wood or a hard wood.

We consider Fir, Hemlock and Alder to be softwoods and Oak, Cherry and Maple are typically hardwoods. If your fingernail dents the surface when you scratch it, you have a soft wood.

Since soft woods tend to absorb stain unevenly and become blotchy easily, pre-treat the wood using pre-stain wood conditioner before staining. This critical extra step will help you control stain color penetration and prevent blotchiness.

CHOOSING A COLOR

Your finished color is determined by many factors, from the color of the stain selected to how long the stain is left on.

But remember: Different species of wood absorb stain differently. Test the color on an inconspicuous area or sample board before you start staining the most visible parts of your project.

Always stop your staining process if you are not achieving your desired finish and ask a painting professional for additional advice.

To assure the highest quality results when applying interior wood stain, follow these steps:

STEP 1: Start with a medium grade of sandpaper (e.g., 120-grit) and gradually work your way to a finer grade (e.g., 220-grit).

Sand in the direction of the grain for a smooth uniform finish, and remove all sanding dust (using a vacuum, dry paint brush or tack cloth) before finishing.

STEP 2: Mix the stain thoroughly before you begin and frequently while you're staining. This helps keep the color consistent throughout the project. Ingredients in stains and finishes can settle over time. Stir until all settlement is evenly dispersed. Shaking will only add unwanted bubbles to the product.

STEP 3: Before proceeding, apply the stain on a discreet area of wood to test the color.

TIP: ●●●

Apply stain only at the proper temperature. For most stains, 70°F is the optimum, with the safety range from 50° to 90°F.

Stains do vary, so check the label first. Avoid high humidity when applying stain. All finishes, including stains and paint, have trouble drying in moist conditions.

STEP 4: Apply stain by brushing or wiping it in the direction of the grain, using smooth, even strokes. Wipe off any excess.

TIP: ●●●

Avoid unattractive lap marks by applying stain from an unpainted area back into the last wet stain. In other words, don't let a section of stain dry before you blend it in with stain from an adjoining section.

STEP 5: Let dry completely (usually 24 hours).

Apply a second coat of stain if you want a darker look.

STEP 6: After the wood is dry, brush or spray on a uniform coat of your top coat product. After the top coat dries, lightly sand the trim using 220-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust. Recoat your top coat and follow the sanding procedure until your desired finish is achieved.

PAINTING INSTRUCTIONS

RECOMMENDED PROCEDURE TO PAINT WOOD AND MDF
MOULDINGS AND BOARDS

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PART 1 • PREPARE THE TRIM

STEP 1: Use a damp sponge to clean dirt and grime from trim. If needed, use the rough side of a sponge to ensure a clean starting surface.

STEP 2: Sand the surface. After the trim has been sanded, use a damp sponge to wipe away any dust.

SANDING TIP: If the trim is smooth, lightly sand using 120-grit sandpaper until all shine disappears from the trim. If the trim has a rough milling area start by sanding with coarse, 80-grit sandpaper. Then, move to less-coarse sandpaper such as 100 or 120-grit to smooth the surface.

STEP 3: Fill in holes, dents and cracks with a lightweight spackling compound. (Follow directions on the spackling container for best results.) When the spackle dries completely, lightly sand the spackled areas using 120-grit sandpaper to smooth out the surface. Use tack cloth to remove any sanding dust from the trim.

STEP 4: Dust off walls and ceiling around the trim to ensure painter's tape adheres well. Apply painter's tape to walls and ceilings surrounding the trim, being careful not to stick the tape to the trim itself. To prevent paint from bleeding through the tape, try to use one long piece of tape instead of multiple shorter pieces.

STEP 5: After you have applied the tape, press the tape's edges with a clean spackling or putty knife to ensure adhesion, as this helps prevent the paint from bleeding through the edges.

PART 2 • PAINT THE TRIM AND BOARDS

STEP 1: Apply primer to trim, covering any bare wood and spackled areas. Allow primer to dry for 24 hours. After the drying period, if bare wood or spackle is showing, apply another coat of primer to the trim.

STEP 2: After the primer dries, lightly sand the trim using 120-grit sandpaper to eliminate brush strokes or paint drips. Use a damp sponge or tack cloth to remove all sanding dust.

STEP 3: Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim (not the full length) are covered in paint.

STEP 4: Allow the paint to dry for 24 hours. After the drying period, for latex paint lightly sand the trim using 180-grit sandpaper to eliminate brush strokes or paint drips. Use a sponge or tack cloth to remove all sanding dust. Oil based paint does not require sanding between paint applications. Apply paint to the trim using short, horizontal brush or spray-gun strokes. Repeat the motion until a few feet of trim (not the full length) are covered in paint.

STEP 5: Before paint dries, carefully pull tape off of the wall and trim.

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RETURNS

Material returns are subject to Western Pacific approval. Western Pacific will accept a return of a product, for credit, that has been purchased from Western Pacific inventory. Western Pacific will not accept a return of product, for credit, that has been modified or damaged by a person or party other than Western Pacific. Examples of such product are millwork items that have been cut in length, hardware not in its original box, etc. Product ordered for a specific job, such as pre-hung doors, non-stock doors only, pre-finished millwork, etc., may not be returned for credit.

CANCELLATIONS & CHANGES

Once an order has been placed for custom items, pre-hung doors, or windows, the order may not be cancelled or otherwise changed.

WARRANTY

Western Pacific makes no representations or warranties, either expressed or implied, with respect to the building materials beyond those specifically made by the manufacturer. We can help coordinate warranty resolution for products, but it will be your responsibility to contact the manufacturer directly. Western Pacific is not responsible for any type of freight charges for warranty issues and is not responsible for warranty issues or discrepancies for products exported outside the USA.

DELIVERY

Western Pacific will make every effort to deliver all product in a timely manner. However, Western Pacific assumes no liability for theft, or delivery delays, beyond the reasonable control of Western Pacific.

PAYMENT

All charges are due and payable on the 10th of each month, except for cash accounts which are due prior to production. Any disputes must be raised within 10 days. Buyer acknowledges that any quotes or bids from Western Pacific are only for the materials listed and buyer assumes responsibility to ensure quantities are sufficient to complete the job.



May • 2023

LOCATIONS

Houston • Texas

7607 Bluff Point Drive
Houston, TX 77086
Phone: 832-975-0070
Fax: 832-975-0071

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Phone: 512-989-1445
Fax: 512-609-8114

Denver • Colorado

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Denver, CO 80223
Phone: 303-454-8811
Fax: 303-394-3312

Seattle • Washington

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Everett, WA 98203
Phone: 425-366-8828
Fax: 425-742-5280

Bellevue • Washington Design Studio

13208 NE 20th Street • Suite 150
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Fax: 425-558-5828

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Medford, OR 97501
Phone: 541-772-8818
Fax: 541-770-3736

HOURS

MONDAY - FRIDAY
7 AM - 4:00 PM

gowestpac.com